

Work Order ID 63533

Thursday, November 04, 2010 7:52:18 AM



ASAP

Page 1

Item ID:	D2933-2	Accept		Setup	Start	
Revision ID:						
Item Name:	Saddle RH In, 206				Stop	
Start Date:	11/4/2010	Start Qty:	1.00			
Required Date:	11/5/2010	Req'd Qty:	1.00			
Reference:						
				Cust Item ID:		
				Customer:		

Approvals:	Process Plan:	<u>MF</u>	Date:	<u>10-11-4</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2933	Rev C								

190	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00				1		10-11-4	
	Powdercoat								
Powder Coating	Memo								
	START: 9:25	0.00							
	QANT: 320°								
	FINISH: 9:55								

200	QC3- Inspect Part Finish	0.00							
	QC								
Quality Control	Memo								
	Loc 428 + ID + STK under								
	new batch #								
	MF 10/11/4								

210	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo								

MF 10-11-4

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, November 04, 2010 7:52:18 AM

Page 1

Work Order ID: 63533



Parent Item: D2933-2



Parent Item Name: Saddle RH In, 206

Start Date: 11/4/2010

Required Date: 11/5/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: B□00.06.26□New DWG rev (mpp 2069)□EC□
IPP Rev:C As per Rev C 07-03-19 JLM □

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2933-2UP

Manufactured

No

Each

11.0000



206 Saddle Right-unpainted



1
10/11/4sf

Location

Loc Qty

Loc Code

ST431

11

42887

5

61227

6

1

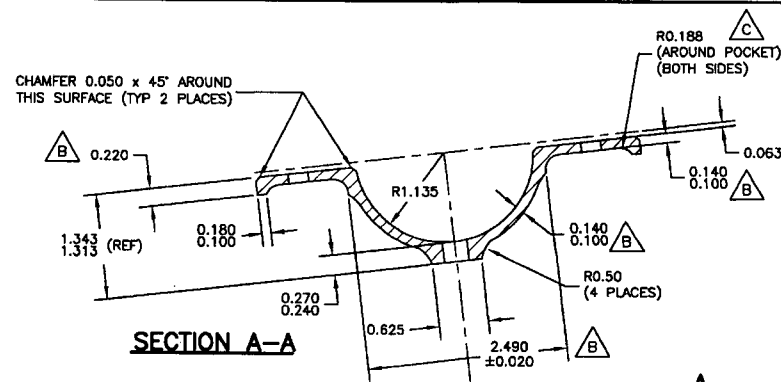
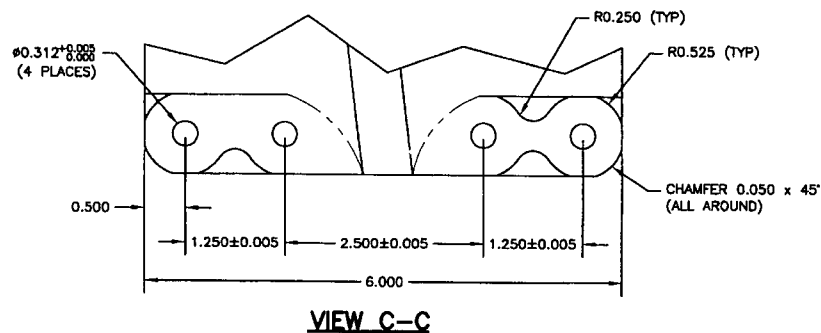
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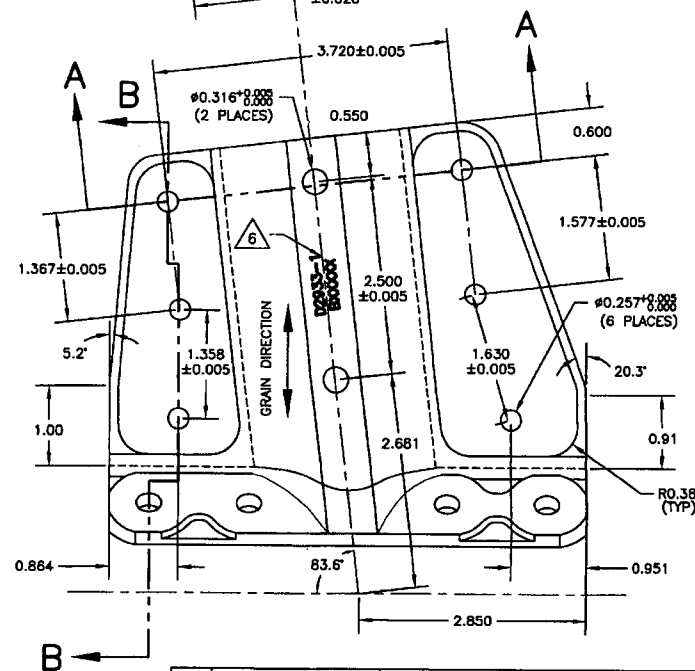
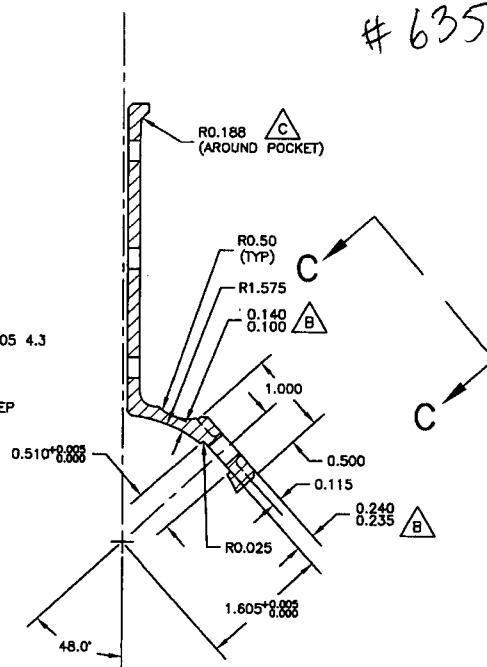
NOTE: Date & initial all entries



D2933-1 LH SADDLE (SHOWN)
D2933-2 RH SADDLE (OPPOSITE)

NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
 (MAKE FROM D6101-001 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.10.29	NEW ISSUE
DESIGN	DRAWN BY	
CHECKED	APPROVED	
DATE		
DART AEROSPACE USA, INC.	DART AEROSPACE USA, INC.	
D2933	D2933	
SADDLE INSIDE		

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DART AEROSPACE USA, INC.

REV. C
 SHEET 1 OF 1
 SCALE
 2:3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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